

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 - France

## SAFETY DATA SHEET

ISOMAP P21 HARDENER

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

**Product name** : ISOMAP P21 HARDENER  
**SDS code** : 12021000D

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Paint. Professional use Industrial use
Uses advised against
All other uses

**Product use** : Solvent borne primer

#### 1.3 Details of the supplier of the safety data sheet

MAPAERO SAS  
 10, Avenue de la Rijole CS30098  
 09103 PAMIERS Cedex  
 France

**e-mail address of person responsible for this SDS** : PSRA\_PAMIERS@akzonobel.com

#### 1.4 Emergency telephone number

##### National advisory body/Poison Center

**Telephone number** : +33 01 40 05 48 48

##### Supplier

**Telephone number** : +33 (0)5 34 01 34 01  
 +33 (0)5 61 60 23 30

**Hours of operation** :

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225  
 Acute Tox. 4, H332  
 Skin Irrit. 2, H315  
 Eye Irrit. 2, H319  
 Skin Sens. 1, H317  
 Carc. 2, H351  
 STOT SE 3, H335

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## SECTION 2: Hazards identification

STOT SE 3, H336

STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### Hazard pictograms



#### Signal word

: Danger

#### Hazard statements

: Highly flammable liquid and vapor.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure.

#### Precautionary statements

##### Prevention

: Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapor. Wash hands thoroughly after handling.

##### Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

##### Storage

: Store in a well-ventilated place. Keep container tightly closed. Keep cool.

##### Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

#### Hazardous ingredients

: Hexamethylene diisocyanate, oligomers  
Reaction mass of ethylbenzene and xylene  
2-methoxy-1-methylethyl acetate  
4-methylpentan-2-one  
hexamethylene-di-isocyanate

#### Supplemental label elements

: Contains isocyanates. May produce an allergic reaction.

#### Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: As from August 24 2023 adequate training is required before industrial or professional use.

#### Special packaging requirements

##### Containers to be fitted with child-resistant fastenings

: Not applicable.

##### Tactile warning of danger

: Not applicable.

## SECTION 2: Hazards identification

### 2.3 Other hazards

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification** : None known.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Hexamethylene diisocyanate, oligomers	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119488216-32 EC: 905-588-0	≥20 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 5000 ppm	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥20 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
4-methylpentan-2-one	EC: 203-550-1 CAS: 108-10-1 Index: 606-004-00-4	≥15 - ≤20	Flam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H336 EUH066	ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
hexamethylene-diisocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0.3	Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335  <b>See Section 16 for the full text of the H statements declared above.</b>	ATE [Inhalation (dusts and mists)] = 0.5 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

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## SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition,

## SECTION 4: First aid measures

wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, hexamethylene-di-isocyanate. May produce an allergic reaction.

### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

### 6.4 Reference to other sections

- : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## SECTION 7: Handling and storage

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Seveso Directive - Reporting thresholds

#### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
Hexamethylene diisocyanate, oligomers	<b>Ministry of Labor (France, 12/2021). Notes: Permissible limit values (circulars)</b> STEL: 1 mg/m <sup>3</sup> 15 minutes.
Reaction mass of ethylbenzene and xylene	<b>Ministry of Labor (France, 3/2020). Absorbed through skin. Notes: Binding regulatory limit values (article R. 4412-149 of the Labor Code)</b> STEL: 442 mg/m <sup>3</sup> 15 minutes. Form: Risk for sensitisation STEL: 100 ppm 15 minutes. Form: Risk for sensitisation TWA: 221 mg/m <sup>3</sup> 8 hours. Form: Risk for sensitisation TWA: 50 ppm 8 hours. Form: Risk for sensitisation
2-methoxy-1-methylethyl acetate	<b>Ministry of Labor (France, 10/2016). Absorbed through skin. Notes: Labour Act , Art 4412-149 (Regulatory binding exposure limits)</b> STEL: 550 mg/m <sup>3</sup> 15 minutes. STEL: 100 ppm 15 minutes. TWA: 275 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.
4-methylpentan-2-one	<b>Ministry of Labor (France, 12/2021). Notes: Binding regulatory limit values (article R. 4412-149 of the Labor Code)</b> STEL: 208 mg/m <sup>3</sup> 15 minutes. Form: Risk for sensitisation STEL: 50 ppm 15 minutes. Form: Risk for sensitisation TWA: 83 mg/m <sup>3</sup> 8 hours. Form: Risk for sensitisation TWA: 20 ppm 8 hours. Form: Risk for sensitisation
hexamethylene-di-isocyanate	<b>Ministry of Labor (France, 12/2021). Inhalation sensitizer. Notes: Permissible limit values (circulars)</b> STEL: 0.15 mg/m <sup>3</sup> 5 minutes. Form: Risk for sensitisation STEL: 0.02 ppm 5 minutes. Form: Risk for sensitisation

## SECTION 8: Exposure controls/personal protection

TWA: 0.075 mg/m<sup>3</sup> 8 hours. Form: Risk for sensitisation  
TWA: 0.01 ppm 8 hours. Form: Risk for sensitisation

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

### DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Hexamethylene diisocyanate, oligomers	DNEL	Long term Inhalation	0.5 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	1 mg/m <sup>3</sup>	Workers	Local
Reaction mass of ethylbenzene and xylene	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	14.8 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	108 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Local
	DNEL	Short term Inhalation	289 mg/m <sup>3</sup>	Workers	Systemic
4-methylpentan-2-one	DNEL	Long term Oral	4.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4.2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	11.8 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	14.7 mg/m <sup>3</sup>	General population	Local
	DNEL	Long term Inhalation	14.7 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	83 mg/m <sup>3</sup>	Workers	Local
	DNEL	Long term Inhalation	83 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Short term Inhalation	155.2 mg/m <sup>3</sup>	General population	Local
	DNEL	Short term Inhalation	155.2 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Short term Inhalation	208 mg/m <sup>3</sup>	Workers	Local
DNEL	Short term Inhalation	208 mg/m <sup>3</sup>	Workers	Systemic	
hexamethylene-di-isocyanate	DNEL	Long term Inhalation	0.035 mg/	Workers	Local



## SECTION 8: Exposure controls/personal protection

	DNEL	Inhalation Short term Inhalation	m <sup>3</sup> 0.07 mg/m <sup>3</sup>	Workers	Local
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### PNECs

No PNECs available.

## 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

<b>Physical state</b>	: Liquid.
<b>Color</b>	: Colorless.
<b>Odor</b>	: Characteristic.
<b>Odor threshold</b>	: Not available.
<b>Melting point/freezing point</b>	: Not available.
<b>Initial boiling point and boiling range</b>	: Not available.
<b>Flammability</b>	: Not available.
<b>Lower and upper explosion limit</b>	: Not available.
<b>Flash point</b>	: <input checked="" type="checkbox"/> Closed cup: 22°C (71.6°F) [Pensky-Martens]
<b>Auto-ignition temperature</b>	:

Ingredient name	°C	°F	Method
<input checked="" type="checkbox"/> methoxy-1-methylethyl acetate	333	631.4	
Reaction mass of ethylbenzene and xylene	432	809.6	
4-methylpentan-2-one	448	838.4	
hexamethylene-di-isocyanate	454	849.2	

<b>Decomposition temperature</b>	: Not available.
<b>pH</b>	: <input checked="" type="checkbox"/> Not available. [DIN EN 1262]
<b>Viscosity</b>	: <input checked="" type="checkbox"/> Kinematic (room temperature): 52 mm <sup>2</sup> /s [DIN EN ISO 3219] Kinematic (40°C): 51 mm <sup>2</sup> /s [DIN EN ISO 3219]
<b>Solubility(ies)</b>	:

Media	Result
<input checked="" type="checkbox"/> cold water	Not soluble [OESO (TG 105)]

**Partition coefficient: n-octanol/ water** :  Not applicable.

**Vapor pressure** :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
<input checked="" type="checkbox"/> 4-methylpentan-2-one	15.75	2.1				
Reaction mass of ethylbenzene and xylene	6.7	0.89				
2-methoxy-1-methylethyl acetate	2.7	0.36				
hexamethylene-di-isocyanate	0.01	0.0013				
2,6-di-tert-butyl-p-cresol	0.01	0.0013				
Hexamethylene diisocyanate, oligomers	0.000018	0.0000024	EU A.4			

**Density** :  0.961 g/cm<sup>3</sup> [DIN EN ISO 2811-1]

**Vapor density** :  Not available.

#### Particle characteristics

**Median particle size** :  Not applicable.

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## SECTION 9: Physical and chemical properties

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
- 10.5 Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers Reaction mass of ethylbenzene and xylene 4-methylpentan-2-one	LC50 Inhalation Dusts and mists	Rat	18500 mg/m <sup>3</sup>	1 hours
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Intraperitoneal	Guinea pig	800 mg/kg	-
	LD50 Intraperitoneal	Mouse	268 mg/kg	-
	LD50 Intraperitoneal	Rat	400 mg/kg	-
	LD50 Oral	Guinea pig	1600 mg/kg	-
	LD50 Oral	Mouse	1900 mg/kg	-
	LD50 Oral	Mouse	2850 mg/kg	-
	LD50 Oral	Rat	2080 mg/kg	-
	LD50 Oral	Rat	4600 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m <sup>3</sup>	4 hours
	LC50 Inhalation Dusts and mists	Rat	462 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	570 uL/kg	-
	LD50 Intravenous	Mouse	5600 µg/kg	-
	LD50 Oral	Mouse	350 mg/kg	-
	LD50 Oral	Rat	710 uL/kg	-

**Conclusion/Summary** : Not available.

#### Irritation/Corrosion

## SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
Reaction mass of ethylbenzene and xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
4-methylpentan-2-one	Skin - Mild irritant	Rat	-	8 hours 60 UI	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 UI	-
	Eyes - Severe irritant	Rabbit	-	40 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-

**Conclusion/Summary** : Not available.

### Sensitization

**Conclusion/Summary** : Not available.

### Mutagenicity

**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	-	Respiratory tract irritation
Reaction mass of ethylbenzene and xylene	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
4-methylpentan-2-one	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

### Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

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## SECTION 11: Toxicological information

<b>Eye contact</b>	: Causes serious eye irritation.
<b>Inhalation</b>	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
<b>Skin contact</b>	: Causes skin irritation. May cause an allergic skin reaction.
<b>Ingestion</b>	: Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	: Adverse symptoms may include the following: pain or irritation watering redness
<b>Inhalation</b>	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
<b>Skin contact</b>	: Adverse symptoms may include the following: irritation redness
<b>Ingestion</b>	: No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Long term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Potential chronic health effects

Not available.

<b>Conclusion/Summary</b>	: Not available.
<b>General</b>	: May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Reproductive toxicity</b>	: No known significant effects or critical hazards.

## 11.2 Information on other hazards

### 11.2.1 Endocrine disrupting properties

Not available.

### 11.2.2 Other information

Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

There are no data available on the mixture itself.  
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Product/ingredient name	Result	Species	Exposure
Reaction mass of ethylbenzene and xylene 4-methylpentan-2-one	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 505000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 540000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 537000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas - Embryo	33 days

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Hexamethylene diisocyanate, oligomers	5.54	367.7	low
Reaction mass of ethylbenzene and xylene	3.12	8.1 to 25.9	low
2-methoxy-1-methylethyl acetate	1.2	-	low
4-methylpentan-2-one	1.9	-	low
hexamethylene-di-isocyanate	0.02	57.63	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

### 12.6 Endocrine disrupting properties

Not available.

### 12.7 Other adverse effects

No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Disposal considerations** : Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6). Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

#### European waste catalogue (EWC)




The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

#### Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3 	3 	3 

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## SECTION 14: Transport information

14.4 Packing group	III	II	II
14.5 Environmental hazards	No.	No.	No.

### Additional information

- ADR/RID** : **Viscous liquid exception** This class 3 material can be shipped as Packing Group III in packagings up to 450 L.  
**Tunnel code (E)**
- IMDG** : **Emergency schedules** F-E, \_S-E\_  
**Viscous liquid exception** This class 3 material can be shipped as Packing Group III in packagings up to 450 L.  
**IMDG Code Segregation group** Not applicable
- IATA** : **Viscous liquid exception** This class 3 material can be shipped as Packing Group III in packagings up to 30 L (100 L for cargo aircraft). Transport in accordance with this provision must be noted on the Shipper's Declaration.
- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- 14.7 Maritime transport in bulk according to IMO instruments** : Not applicable.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

##### Annex XIV - List of substances subject to authorization

###### Annex XIV

None of the components are listed.

###### Substances of very high concern

None of the components are listed.

- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** :  As from August 24 2023 adequate training is required before industrial or professional use.

#### Other EU regulations

- VOC** : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.
- VOC for Ready-for-Use Mixture** :  Not available.
- Industrial emissions (integrated pollution prevention and control) - Air** : Not listed



## SECTION 15: Regulatory information

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

### Ozone depleting substances (1005/2009/EU)

Not listed.

### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

### Persistent Organic Pollutants

Not listed.

### Seveso Directive

This product is controlled under the Seveso Directive.

#### Danger criteria

Category
P5c

### National regulations

**Industrial use** : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

Product/ingredient name	List name	Name on list	Classification	Notes
4-methylpentan-2-one	France Occupational Exposure Limits	méthylisobutylcétone; 4-méthyl-2-pentanone	Carc. C2	-

**Social Security Code, Articles L 461-1 to L 461-7** : Hexamethylene diisocyanate, oligomers  
Reaction mass of ethylbenzene and xylene  
4-methylpentan-2-one  
hexamethylene-di-isocyanate  
RG 62  
RG 4bis, RG 84  
RG 84  
RG 62

**Reinforced medical surveillance** : Decree n ° 2012-135 of January 30, 2012 relating to the organization of occupational medicine: not applicable

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

#### Inventory list

**Eurasian Economic Union** : Russian Federation inventory: Not determined.

## SECTION 15: Regulatory information

**15.2 Chemical Safety Assessment** : No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
<ul style="list-style-type: none"> <li>Flam. Liq. 2, H225</li> <li>Acute Tox. 4, H332</li> <li>Skin Irrit. 2, H315</li> <li>Eye Irrit. 2, H319</li> <li>Skin Sens. 1, H317</li> <li>Carc. 2, H351</li> <li>STOT SE 3, H335</li> <li>STOT SE 3, H336</li> <li>STOT RE 2, H373</li> </ul>	<ul style="list-style-type: none"> <li>On basis of test data</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> <li>Calculation method</li> </ul>

### Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

### Full text of classifications [CLP/GHS]

## SECTION 16: Other information

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITIZATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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### **Notice to reader**

#### FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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