

SAFETY DATA SHEET

FR4-45 HARDENER

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: FR4-45 HARDENER
SDS code	: 6400000D

1.2 Relevant identified uses of the substance or mixture and uses advised against

	Identified uses
Paint. Professional use Indu	strial use
	Uses advised against
All other uses	
Product use	: Filler for interior use
1.3 Details of the supplier of	the safety data sheet
MAPAERO SAS 10, Avenue de la Rijo 09103 PAMIERS Ce France	
e-mail address of person responsible for this SDS	: PSRA_PAMIERS@akzonobel.com
1.4 Emergency telephone nu	mber
National advisory body/Poi	son Center
Telephone number	: +359 2 9154 409
<u>Supplier</u>	
Telephone number	: +33 (0)5 34 01 34 01 +33 (0)5 61 60 23 30

SECTION 2: Hazards identification

:

Hours of operation

.1 Classification of the s	ubstance or mixture
Product definition	: Mixture
Classification according	to Regulation (EC) No. 1272/2008 [CLP/GHS]
Acute Tox. 4, H332	
Skin Sens. 1, H317	
STOT SE 3, H335	
The product is classified	is hazardous according to Regulation (EC) 1272/2008 as amended.
See Section 16 for the ful	text of the H statements declared above.
See Section 11 for more	letailed information on health effects and symptoms.

Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	1/18	AkzoNobel

FR4-45 HARDENER

SECTION 2: Hazards identification

2.2 Label elements Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation.
Precautionary statements		
Prevention	:	Wear protective gloves. Avoid breathing vapor.
Response	:	IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:	Fexamethylene diisocyanate, oligomers Polyisocyanate, aliphatic hexamethylene-di-isocyanate
Supplemental label elements	:	Contains isocyanates. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Ks from August 24 2023 adequate training is required before industrial or professional use.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification		None known.
SECTION 3: Compos	iti	on/information on ingredients

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture



FR4-45 HARDENER

SECTION 3: Composition/information on ingredients					
Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
rexamethylene diisocyanate, oligomers	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
1,3,5-Triazine-2,4,6(1H,3H, 5H)-trione, 1,3,5-tris (6-isocyanatohexyl)-, reaction products with polyethylene glycol monomethyl ether	CAS: 129217-88-5	≥20 - ≤25	Aquatic Chronic 3, H412	-	[1]
Polyisocyanate, aliphatic	-	≥5 - ≤10	Skin Sens. 1, H317	-	[1]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥1 - ≤3	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
pentane-2,4-dione	REACH #: 01-2119458968-15 EC: 204-634-0 CAS: 123-54-6 Index: 606-029-00-0	≤0.3	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331	ATE [Oral] = 570 mg/kg ATE [Dermal] = 790 mg/kg ATE [Inhalation (vapours)] = 5.1 mg/l	[1]
hexamethylene-di- isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤0.3	Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 0.5 mg/l Resp. Sens. 1, H334: C $\geq 0.5\%$ Skin Sens. 1, H317: C $\geq 0.5\%$	[1] [2]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.



SECTION 4: First aid measures		
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.	
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in nonallergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers, Polyisocyanate, aliphatic, hexamethylene-di-isocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

Eye contact : No specific data.

Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	4/18	AkzoNobel

	FR4-45 HARDENER
SECTION 4: First aid	measures
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
4.3 Indication of any immedia	ate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
SECTION 5: Firefight	ing measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
5.2 Special hazards arising fr	om the substance or mixture
Hazards from the substance or mixture	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
5.3 Advice for firefighters	
-	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.
SECTION 6: Acciden	tal release measures

C HON 6. Accidental release measures

6.1 Personal precautions, pro	tective equipment and e	mergency procedures	
For non-emergency personnel	Evacuate surrounding a entering. Do not touch mist. Provide adequate	n involving any personal risk or withou areas. Keep unnecessary and unprote or walk through spilled material. Avoi e ventilation. Wear appropriate respira propriate personal protective equipment	ected personnel from id breathing vapor or ator when ventilation is
For emergency responders	information in Section 8	s required to deal with the spillage, tak 3 on suitable and unsuitable materials. -emergency personnel".	,
6.2 Environmental precautions	drains and sewers. Inf	ed material and runoff and contact with orm the relevant authorities if the prod (sewers, waterways, soil or air).	
Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	5/18	AkzoNobel

SECTION 6: Accidental release measures

6.3 Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

Recommendations	: Not available.
Industrial sector specific solutions	: Not available.



SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
P-butyl acetate	Ministry of Labour and Social Policy and the Ministry of Health - Ordinance No 13/2003. (Bulgaria, 6/2021). Skin sensitizer. Limit value 15 min: 723 mg/m ³ 15 minutes. Limit value 8 hours: 241 mg/m ³ 8 hours. Limit value 15 min: 150 ppm 15 minutes.
hexamethylene-di-isocyanate	Limit value 8 hours: 50 ppm 8 hours. Ministry of Labour and Social Policy and the Ministry of Health - Ordinance No 13/2003. (Bulgaria, 6/2021). Skin sensitizer. Limit value 8 hours: 0.1 mg/m ³ 8 hours.
procedures atmosphere or of the ventilation protective equi the following: I the assessment limit values and atmospheres -	contains ingredients with exposure limits, personal, workplace biological monitoring may be required to determine the effectiveness on or other control measures and/or the necessity to use respiratory pment. Reference should be made to monitoring standards, such as European Standard EN 689 (Workplace atmospheres - Guidance for of of exposure by inhalation to chemical agents for comparison with d measurement strategy) European Standard EN 14042 (Workplace Guide for the application and use of procedures for the assessment chemical and biological agents) European Standard EN 482

(Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
Hexamethylene diisocyanate,	DNEL	Long term	0.5 mg/m ³	Workers	Local
oligomers		Inhalation			
	DNEL	Short term	1 mg/m³	Workers	Local
		Inhalation			
n-butyl acetate	DNEL	Short term Oral	2 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Oral	2 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Dermal	3.4 mg/kg	General	Systemic
		Ū.	bw/day	population	
	DNEL	Short term Dermal	6 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Dermal	7 mg/kg	Workers	Systemic
		Ū.	bw/day		
	DNEL	Short term Dermal	11 mg/kg	Workers	Systemic
			bw/day		
	DNEL	Long term	12 mg/m ³	General	Systemic
		Inhalation	Ũ	population	
	DNEL	Long term	35.7 mg/m ³	General	Local
		Inhalation	Ũ	population	
	DNEL	Long term	48 mg/m ³	Workers	Systemic
		Inhalation	Ũ		
	DNEL	Short term	300 mg/m ³	General	Local
		Inhalation	Ű	population	
e of issue/Date of revision	: 9-12-2022	1	Version	:2	1
					AkzoNobe
e of previous issue	:1-10-2022		7/18		AKZUNUDE

-		FR4-45 HARDENER			
ECTION 8: Exposure cor	trols/p	personal prote	ction		
	DNEL	Short term Inhalation	300 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	300 mg/m ³		Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	600 mg/m ³	Workers	Systemic
pentane-2,4-dione	DNEL	Long term Oral	7 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	12 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	84 mg/m³	Workers	Systemic
hexamethylene-di-isocyanate	DNEL	Long term Inhalation	0.035 mg/ m³	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m ³	Workers	Local

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
dibutyltin dilaurate	Fresh water	0.463 µg/l	-
	Marine water	0.0463 µg/l	-
	Fresh water sediment	0.05 mg/kg	-
	Marine water sediment	0.005 mg/kg	-
	Soil	0.0407 mg/kg	-
	Sewage Treatment	100 mg/l	-
	Plant		

8.2 Exposure controls

Eye/face protection	:	assessment indicates thi gases or dusts. If contact	g with an approved standard shoul s is necessary to avoid exposure to t is possible, the following protection	o liquid splashes, mists, on should be worn,
Skin protection		unless the assessment is side-shields.	ndicates a higher degree of protecti	on: safety glasses with
Hand protection	:	be worn at all times when this is necessary. Consi check during use that the should be noted that the different for different glow	rvious gloves complying with an ap n handling chemical products if a ris dering the parameters specified by gloves are still retaining their prote time to breakthrough for any glove re manufacturers. In the case of m protection time of the gloves canno	k assessment indicates the glove manufacturer, ective properties. It material may be ixtures, consisting of
			t the final choice of type of glove se opriate and takes into account the p ser's risk assessment.	
Date of issue/Date of revision		: 9-12-2022	Version : 2	
				AkzoNobel

FR4-45	HARDENER
FR4-40	NARDENER

SECTION 8: Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

0.1 Information on basic physic	al and c	nemical prope	rties		
<u>Appearance</u>					
Physical state	: Liqu	iid.			
Color	: Colo	orless.			
Odor	: Cha	racteristic.			
Odor threshold	: Not	available.			
Melting point/freezing point	: Not	available.			
Initial boiling point and boiling range	: Not	available.			
Flammability	: Not	available.			
Lower and upper explosion limit	: Not	available.			
Flash point	: 🕅 0	sed cup: 66°C (150.8°F) [Pensky-	Martens]	
Auto-ignition temperature	:				
Ingredient name		°C	°F	Method	
PPG-DME		165	329		
pentane-2,4-dione		340	644		
dibutyltin dilaurate		400	752	EU A.15	
n-butyl acetate		415	779	EU A.15	
hexamethylene-di-isocyanate		454	849.2		
Decomposition temperature	: Not	available.			
рН	: Not	available. [DIN	EN 1262]		
Viscosity			mperature): 56 mr 101 mm²/s [DIN EN	n²/s [DIN EN ISO 3219 N ISO 3219]	9]
Solubility(ies)	:				
Media	Re	esult			
cold water	No	ot soluble [OES	O (TG 105)]		
Partition coefficient: n-octanol water	/ : Not	applicable.			
Vapor pressure	:				
ate of issue/Date of revision	: 9-12-20)22	V	ersion : 2	
ate of previous issue	:1-10-20	022	9/	/18	AkzoNobel

FR4-45 HARDENER

SECTION 9: Physical and chemical properties

	Va	Vapor Pressure at 20°C			Vapor pressure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Polyisocyanate, aliphatic	<825	<110				
n-butyl acetate	11.25	1.5	DIN EN 13016-2			
DPG-DME	7	0.93				
pentane-2,4-dione	6.98	0.93				
hexamethylene-di-isocyanate	0.01	0.0013				
[3-(2,3-epoxypropoxy)propyl] triethoxysilane	0.00053	0.000071				
Hexamethylene diisocyanate, oligomers	0.000018	0.0000024	EU A.4			
dibutyltin dilaurate	0.00000058	0.0000000077	OECD 104			
ensity	: 1.065	5 g/cm³ [DIN	EN ISO 2811-1]		•	•
apor density	: Not a	vailable.				
article characteristics						
Median particle size	: Not a	pplicable.				

SECTION 10: Stability and reactivity 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients. 10.2 Chemical stability : The product is stable. 10.3 Possibility of : Under normal conditions of storage and use, hazardous reactions will not occur. hazardous reactions 10.4 Conditions to avoid : No specific data. 10.5 Incompatible materials : No specific data. 10.6 Hazardous : Under normal conditions of storage and use, hazardous decomposition products decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene	LC50 Inhalation Dusts and	Rat	18500 mg/m ³	1 hours
diisocyanate, oligomers	mists			
n-butyl acetate	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
-	LC50 Inhalation Vapor	Mouse	6 g/m ³	2 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Intraperitoneal	Mouse	1230 mg/kg	-
	LD50 Oral	Guinea pig	4700 mg/kg	-
	LD50 Oral	Mouse	6 g/kg	-
	LD50 Oral	Rabbit	3200 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
pentane-2,4-dione	LC50 Inhalation Vapor	Rat	5.1 mg/l	4 hours
	LD50 Dermal	Rat	790 mg/kg	-
te of issue/Date of revision	: 9-12-2022	Version	n :2	
te of previous issue	: 1-10-2022	10/18		AkzoNob

FR4-45 HARDENER

SECTION 11: Toxicological information

	LD50 Oral	Rat - Female	570 mg/kg	-	
hexamethylene-di-	LC50 Inhalation Dusts and	Rat	124 mg/m ³	4 hours	
isocyanate	mists				
	LC50 Inhalation Dusts and	Rat	462 mg/m ³	4 hours	
	mists				
	LD50 Dermal	Rabbit	570 uL/kg	-	
	LD50 Intravenous	Mouse	5600 µg/kg	-	
	LD50 Oral	Mouse	350 mg/kg	-	
	LD50 Oral	Rat	710 uL/kg	-	

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene	Eyes - Moderate irritant	Rabbit	-	100 mg	-
diisocyanate, oligomers				_	
	Skin - Moderate irritant	Rabbit	-	500 mg	-
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	
pentane-2,4-dione	Eyes - Severe irritant	Rabbit	-	20 mg	-
	Skin - Mild irritant	Rabbit	-	6 hours 11.2	-
				MH	
	Skin - Mild irritant	Rabbit	-	488 mg	-
	Skin - Moderate irritant	Rabbit	-	48 hours	-
				11.2 MI I	
	Skin - Moderate irritant	Rabbit	-	6 hours 33.6	-
				MH	
Conclusion/Summary	: Not available.	+			•
<u>Sensitization</u>					
Conclusion/Summary	: Not available.				

Conclusion/Summary	: Not available.
Mutagenicity	
Conclusion/Summary	: Not available.
Carcinogenicity	
Conclusion/Summary	: Not available.
Reproductive toxicity	
Conclusion/Summary	: Not available.
Teratogenicity	
Conclusion/Summary	: Not available.
• • · · · ·	

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	11/18	AkzoNobel

FR4-45 HARDENER

SECTION 11: Toxico	ogical information
Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	

Potential immediate	: Not available.
	. Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

effects

Conclusion/Summary	: Not available.
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting propertiesNot available.11.2.2 Other informationNot available.



SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself. Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Product/ingredient name	Result	Species	Exposure
-butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours
	Acute LC50 100000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 185000 µg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
pentane-2,4-dione	Acute EC50 75000 µg/l Fresh water	Crustaceans - Ceriodaphnia reticulata - Larvae	48 hours
	Acute EC50 75000 μg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute EC50 75000 μg/l Fresh water	Daphnia - Daphnia pulex - Larvae	48 hours
	Acute LC50 35400 ul/L Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 47600 μg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 74300 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 66900 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 60100 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 71600 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute LC50 71700 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers	5.54	367.7	low
n-butyl acetate pentane-2,4-dione	2.3 0.68		low low
hexamethylene-di-isocyanate		57.63	low

12.4 Mobility in soil

Soil/water partition coefficient (K _{oc})	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	13/18	AkzoNobel

SECTION 12: Ecological information

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

<u>Product</u>	
Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: The classification of the product may meet the criteria for a hazardous waste.
Disposal considerations	 Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6). Dispose of according to all federal, state and local applicable regulations. If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation	
EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	
Packaging		
Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.	
Disposal considerations	 Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions. 	
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.	

SECTION 14: Transport information

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	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
Data of icour/Data of rovi	vian 10.40.2022	Varsion	
Date of issue/Date of revis Date of previous issue	sion : 9-12-2022 : 1-10-2022	Version 14/18	AkzoNobel

FR4-45 HARDENER

SECTION 14: Transport information				
14.4 Packing group	-		-	-
14.5 Environmental hazards	No.		No.	No.
Additional informat	ion			·
IMDG		MDG Code Segre	gation group Not applicable	
14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.				
14.7 Maritime transport in : Not applicable. bulk according to IMO instruments				
SECTION 15: R	egulato	ory information	l	
EU Regulation (EC) Annex XIV - List of Annex XIV None of the comp Substances of ve None of the comp	f substance ponents are ery high co	es subject to author listed. <u>ncern</u> listed.		
Annex XVII - Restr on the manufactur placing on the ma and use of certain dangerous substa mixtures and artic Other EU regulation	e, rket nces, les	 Ks from August 24 2023 adequate training is required before industrial or professional use. 		
VOC		The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.		
VOC for Ready-for Mixture	-Use :	Not available.		
Industrial emission (integrated pollution prevention and co Air	on	Not listed		
Industrial emission (integrated pollution prevention and co Water	on	: Not listed		
Ozone depleting s Not listed.	ubstances	<u>(1005/2009/EU)</u>		

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants Not listed.

Date of issue/Date of revision	: 9-12-2022	Version : 2	
Date of previous issue	: 1-10-2022	15/18	AkzoNobel

SECTION 15: Regulatory information

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

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Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Eurasian Economic Union : **R**ussian Federation inventory: Not determined.

Assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.
acronyms	
	DMEL = Derived Minimal Effect Level
	DNEL = Derived No Effect Level
	EUH statement = CLP-specific Hazard statement
	N/A = Not available
	PBT = Persistent, Bioaccumulative and Toxic
	PNEC = Predicted No Effect Concentration
	RRN = REACH Registration Number
	SGG = Segregation Group
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Kcute Tox. 4, H332	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method

Full text of abbreviated H statements

	F	FR4-45 HARDENER
SECTION 16: Othe	r information	
H226 H302 H311	1	Flammable liquid and vapor. Harmful if swallowed. Toxic in contact with skin.
H315 H317 H319 H331 H332		Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic if inhaled. Harmful if inhaled.
H334 H335		May cause allergy or asthma symptoms or breathing difficulties if nhaled.
H336 H412 EUH066		May cause respiratory irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
Full text of classifications	[CLP/GHS]	
Acute Tox. 3 Acute Tox. 4 Aquatic Chronic 3 Eye Irrit. 2 Flam. Liq. 3 Resp. Sens. 1 Skin Irrit. 2 Skin Sens. 1 STOT SE 3		ACUTE TOXICITY - Category 3 ACUTE TOXICITY - Category 4 AQUATIC HAZARD (LONG-TERM) - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 3 RESPIRATORY SENSITIZATION - Category 1 SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3
Date of printing	: 9 December 2022	
Date of issue/ Date of revision	: 9 December 202	2
Date of previous issue	: 1 October 2022	
Version	: 2	
Unique ID	:	
Notice to reader		

Notice to reader

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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FR4-45 HARDENER

