

SAFETY DATA SHEET

XS420 HARDENER

Section 1. Identification

GHS product identifier : XS420 HARDENER SDS code : 1600000D

Relevant identified uses of the substance or mixture and uses advised against

	Identified uses	
Paint. Professional use Indu	strial use	
	Uses advised against	
All other uses		
Product use	: High solid coating for exterior use.	
Supplier's details		
MAPAERO SAS 10, Avenue de la Rijole CS30098 09103 PAMIERS Cedex France		
e-mail address of person responsible for this SDS	: PSRA_PAMIERS@akzonobel.com	

Emergency telephone : 1800 680 071 number (with hours of operation)

Section 2. Hazard(s) identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
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GHS label elements

Hazard pictograms



Signal word	: WARNING
Hazard statements	: Flammable liquid and vapor.
	May cause an allergic skin reaction.
	Harmful if inhaled.
	May cause respiratory irritation.

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Precautionary statements
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Prevention: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames
and other ignition sources. No smoking. Avoid breathing vapor.

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Section 2. Hazard(s) identification

Response	F INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty water. If skin irritation or rash occurs: Get medical advice or attention.	of
Storage	Store in a well-ventilated place. Keep container tightly closed. Keep cool.	
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.	I
Supplemental label elements	Not applicable.	
Other hazards which do not	None known.	

result in classification

Section 3. Composition and ingredient information

Substance/mixture	: Mixture
Other means of	: Not available.
identification	

Ingredient name	% (w/w)	CAS number
Hexamethylene diisocyanate, oligomers	≥90	28182-81-2
n-butyl acetate	≤10	123-86-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.	
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.	



Section 4. First a	aid measures
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
	effects, acute and delayed
Potential acute health ef	
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/syr</u>	nptoms
Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate m	edical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

Section 5. Fire-fighting measures

Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest.
	Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas
	and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be
	hazardous. Do not reuse container.



Section 7. Handling and storage

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Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well- ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
r weather wea	Safe Work Australia (Australia, 12/2019). [Isocyanates, all] Skin sensitizer. STEL: 0.07 mg/m ³ , (as -NCO) 15 minutes. TWA: 0.02 mg/m ³ , (as -NCO) 8 hours.		
n-butyl acetate	STEL: 950 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 713 mg/m ³ 8 hours. TWA: 150 ppm 8 hours.		

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>s</u>	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before

 eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
 Eye/face protection
 Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists,

gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Section 8. Exposure controls and personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Colorless.
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: Not available. [DIN EN 1262]
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: <mark>Ø</mark> losed cup: 59°C (138.2°F) [Pensky-Martens]
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	:

Vapor pressure

	\ \	/apor Pressເ	ure at 20°C	\	Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
p-butyl acetate	11.25	1.5	DIN EN 13016-2				
hexamethylene-di-isocyanate	0.01	0.0013					
Hexamethylene diisocyanate, oligomers	0.000018	0.0000024	EU A.4				
elative vapor density	: Not ava	ailable.	•	·			
ensity	: 1.133 g	g/cm³ [DIN El	N ISO 2811-1]				
olubility(ies)	:						
Media	R	esult					

Media	Result
cold water	Not soluble [OESO (TG 105)]

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Section 9. Physical and chemical properties and safety characteristics

: Not applicable. Partition coefficient: n-

octanol/water

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Auto-ignition temperature

Ingredient name		°C	°F	Method	
p≁butyl acetate		415	779	EU A.15	
hexamethylene-di-isocyanate		454	849.2		
Decomposition temperature	: N	ot available.			
/iscosity				(371 cSt) [DIN EN ISO 3 St) [DIN EN ISO 3219]	219]
<u>Particle characteristics</u> Median particle size	: 🕅	ot applicable.			
Section 10. Stabil	ity a	nd reactivit	у		
Reactivity	: N	o specific test data ı	elated to reactivity a	vailable for this product o	r its ingredients.
Chemical stability	: Т	he product is stable.			
Possibility of hazardous reactions	: U	nder normal conditio	ons of storage and u	se, hazardous reactions v	will not occur.
Conditions to avoid				rk or flame). Do not pres ners to heat or sources of	
Incompatible materials		eactive or incompat xidizing materials	ible with the following	g materials:	
Hazardous decomposition products		nder normal condition		se, hazardous decompos	ition products

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers	LC50 Inhalation Dusts and mists	Rat	18500 mg/m ³	1 hours
n-butyl acetate	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LC50 Inhalation Vapor	Mouse	6 g/m ³	2 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Intraperitoneal	Mouse	1230 mg/kg	-
	LD50 Oral	Guinea pig	4700 mg/kg	-
	LD50 Oral	Mouse	6 g/kg	-
	LD50 Oral	Rabbit	3200 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
-	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3		Respiratory tract irritation
n-butyl acetate	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

: Not available.

routes of exposure

<u>cute nealth effects</u>

Eye contact	: No known significant effects or critical hazards.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

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Section 11. Toxicological information

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
-butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours
	Acute LC50 100000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 185000 µg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Fexamethylene diisocyanate, oligomers	5.54	367.7	low
n-butyl acetate	2.3	-	low

Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Date of issue/Date of revision
Date of previous issue



Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

-				
	ADG	IMDG	ΙΑΤΑ	
UN number	UN1263	UN1263	UN1263	
UN proper shipping name	PAINT	PAINT	PAINT	
Transport hazard class(es)	3	3	3	
Packing group	Ш		Ш	
Environmental hazards	No.	No.	No.	

Additional information

ADG	:	<u>Viscous liquid exception</u> This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.
IMDG	:	Emergency schedules F-E, _S-E_ Viscous liquid exception This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5. IMDG Code Segregation group Not applicable
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according	:	Not available.

to IMO instruments

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Inventory list

Australia Canada	All components are listed or exempted.All components are listed or exempted.		
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Section 15. Regulatory information

China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory: All components are listed or exempted.
Japan	 Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: 🕅 components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Any other relevant information

<u>History</u>	
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Key to abbreviations	 ADG = Australian Dangerous Goods ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations

Procedure used to derive the classification

Classification	Justification
AMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	On basis of test data Calculation method Calculation method Calculation method

Indicates information that has changed from previously issued version.

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality

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Section 16. Any other relevant information

or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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