

SAFETY DATA SHEET

1500-FR HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : 1500-FR HARDENER

SDS code : 12150700D

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Paint. Professional use Industrial use

Uses advised against

All other uses

Product use : Solvent borne coating for interior use.

1.3 Details of the supplier of the safety data sheet

MAPAERO SAS 10, Avenue de la Rijole CS30098 09103 PAMIERS Cedex

France

e-mail address of person : PSRA_PAMIERS@akzonobel.com

responsible for this SDS

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : +43 1 406 43 43

Supplier

Telephone number : +33 (0)5 34 01 34 01

+33 (0)5 61 60 23 30

Hours of operation :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Fam. Liq. 2, H225 Acute Tox. 4, H332 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

Date of previous issue : 27-10-2022 1/20 AkzoNobel

1500-FR HARDENER

SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms





Signal word : Danger

Hazard statements : Highly flammable liquid and vapor.

May cause an allergic skin reaction.

Causes serious eye irritation.

Harmful if inhaled.

May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements

Prevention: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot

surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

breathing vapor.

Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off

contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or

: This mixture does not contain any substances that are assessed to be a PBT or a

attention.

Storage : Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazardous ingredients : Hexamethylene diisocyanate, oligomers

ethyl acetate

Supplemental label

elements

Repeated exposure may cause skin dryness or cracking. Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (FC) No.

vPvB.

to Regulation (EC) No. 1907/2006. Annex XIII

: None known.

Other hazards which do not result in classification

Date of issue/Date of revision : 9-12-2022 Version : 2

Date of previous issue : 27-10-2022 2/20 AkzoNobel

1500-FR HARDENER

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
rexamethylene diisocyanate, oligomers	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
ethyl acetate	REACH #: 01-2119475103-46 EC: 205-500-4 CAS: 141-78-6 Index: 607-022-00-5	≥20 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
2-methoxy-1-methylethyl acetate	REACH #: 01-2119475791-29 EC: 203-603-9 CAS: 108-65-6	≥10 - ≤15	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥5 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
Reaction mass of ethylbenzene and xylene	REACH #: 01-2119488216-32 EC: 905-588-0	≥5 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 5000 ppm	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-20223/20AkzoNobel

1500-FR HARDENER

SECTION 4: First aid measures

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

Contains Hexamethylene diisocyanate, oligomers. May produce an allergic reaction.

Over-exposure signs/symptoms

Date of issue/Date of revision : 9-12-2022 Version : 2

Date of previous issue : 27-10-2022 4/20 AkzoNobel

1500-FR HARDENER

SECTION 4: First aid measures

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may

burst, with the risk of a subsequent explosion.

Hazardous combustion

products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides

5.3 Advice for firefighters

Special protective actions

for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for

chemical incidents.

Date of issue/Date of revision : 9-12-2022 Version : 2

Date of previous issue : 27-10-2022 5/20 AkzoNobel

1500-FR HARDENER

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

: 9-12-2022 Version : 2 Date of issue/Date of revision **AkzoNobel** Date of previous issue : 27-10-2022 6/20

1500-FR HARDENER

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonne	50000 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

ethyl acetate Regulation on Limit Values - MAC (Austria, 4/2021).

TWA: 734 mg/m³, 8 times per shift, 8 hours. TWA: 200 ppm, 8 times per shift, 8 hours.

PEAK: 1468 mg/m³, 4 times per shift, 15 minutes. PEAK: 400 ppm, 4 times per shift, 15 minutes.

2-methoxy-1-methylethyl acetate Regulation on Limit Values - MAC (Austria, 9/2018). Absorbed

through skin.

TWA: 50 ppm 8 hours. TWA: 275 mg/m³ 8 hours.

CEIL: 100 ppm, 8 times per shift, 5 minutes. CEIL: 550 mg/m³, 8 times per shift, 5 minutes.

n-butyl acetate Regulation on Limit Values - MAC (Austria, 4/2021). [Butyl

acetate (all isomers except tert-butyl acetate)]

CEIL: 480 mg/m³ 15 minutes. CEIL: 100 ppm 15 minutes. TWA: 241 mg/m³ 8 hours. TWA: 50 ppm 8 hours.

Reaction mass of ethylbenzene and xylene

Regulation on Limit Values - MAC (Austria, 9/2018). Absorbed through skin.

PEAK: 442 mg/m³, 4 times per shift, 15 minutes. PEAK: 100 ppm, 4 times per shift, 15 minutes. TWA: 221 mg/m³, 4 times per shift, 8 hours. TWA: 50 ppm, 4 times per shift, 8 hours.

Date of issue/Date of revision : 9-12-2022 Version : 2

Date of previous issue : 27-10-2022 7/20 AkzoNobel

1500-FR HARDENER

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Fexamethylene diisocyanate, oligomers	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
ethyl acetate	DNEL	Long term Oral	4.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	37 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	367 mg/m ³	General population	Local
	DNEL	Long term Inhalation	367 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	734 mg/m³	General population	Local
	DNEL	Short term Inhalation	734 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	734 mg/m³	Workers	Local
	DNEL	Long term Inhalation	734 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	1468 mg/ m³	Workers	Local
	DNEL	Short term Inhalation	1468 mg/ m³	Workers	Systemic
n-butyl acetate	DNEL	Short term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	2 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	11 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	12 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	35.7 mg/m³		Local
	DNEL	Long term Inhalation	48 mg/m³	Workers	Systemic

 Date of issue/Date of revision
 : 9-12-2022
 Version
 : 2

 Date of previous issue
 : 27-10-2022
 8/20

1500-FR HARDENER

SECTION 8: Exposure controls/personal protection

<u> </u>		<u> </u>			
	DNEL	Short term Inhalation	300 mg/m ³	General	Local
	D. 151			population	
	DNEL	Short term	300 mg/m ³	General	Systemic
		Inhalation		population	
	DNEL	Long term	300 mg/m ³	Workers	Local
		Inhalation	_		
	DNEL	Short term	600 mg/m ³	Workers	Local
		Inhalation	_		
	DNEL	Short term	600 mg/m ³	Workers	Systemic
		Inhalation	· ·		•
Reaction mass of ethylbenzene and	DNEL	Long term Oral	1.6 mg/kg	General	Systemic
xylene		· ·	bw/day	population	· ·
,	DNEL	Long term	14.8 mg/m ³		Systemic
		Inhalation		population	-,
	DNEL	Long term	77 mg/m³	Workers	Systemic
	DIVLL	Inhalation	77 1119/111	VVOIROIS	Cystollio
	DNEL	Long term Dermal	108 mg/kg	General	Systemic
	DINLL	Long term Dermai	bw/day	_	Systernic
	DNIEL	Lang tama Damaal	•	population	Cuetamie
	DNEL	Long term Dermal	180 mg/kg	Workers	Systemic
			bw/day		
	DNEL	Short term	289 mg/m³	Workers	Local
		Inhalation			
	DNEL	Short term	289 mg/m ³	Workers	Systemic
		Inhalation			

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
<mark>≱i</mark> butyltin dilaurate	Fresh water	0.463 µg/l	-
•	Marine water	0.0463 µg/l	-
	Fresh water sediment	0.05 mg/kg	-
	Marine water sediment	0.005 mg/kg	-
	Soil	0.0407 mg/kg	-
	Sewage Treatment	100 mg/l	-
	Plant		

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-20229/20AkzoNobel

1500-FR HARDENER

SECTION 8: Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid. Color Colorless. Odor : Characteristic. **Odor threshold** : Not available. Melting point/freezing point : Not available. Initial boiling point and : Not available. boiling range

Flammability Lower and upper explosion

limit

Flash point

: Not available. : Not available.

: Closed cup: 17°C (62.6°F) [Pensky-Martens]

Auto-ignition temperature

: 9-12-2022 Date of issue/Date of revision Version 10/20

Date of previous issue : 27-10-2022

1500-FR HARDENER

SECTION 9: Physical and chemical properties

Ingredient name	°C	°F	Method
methoxy-1-methylethyl acetate	333	631.4	
dibutyltin dilaurate	400	752	EU A.15
n-butyl acetate	415	779	EU A.15
ethyl acetate	426.67	800	
Reaction mass of ethylbenzene and xylene	432	809.6	
hexamethylene-di-isocyanate	454	849.2	

Decomposition temperature : Not available.

Hq : Not available. [DIN EN 1262]

Viscosity Kinematic (room temperature): 21 mm²/s [DIN EN ISO 3219]

Kinematic (40°C): 51 mm²/s [DIN EN ISO 3219]

Solubility(ies)

Media Result cold water Not soluble [OESO (TG 105)]

Partition coefficient: n-octanol/ : Not applicable.

water

Vapor pressure

	Va	por Pressure	r Pressure at 20°C		por pressur	e at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
ethyl acetate	81.59	10.9					
n-butyl acetate	11.25	1.5	DIN EN 13016-2				
Reaction mass of ethylbenzene and xylene	6.7	0.89					
2-methoxy-1-methylethyl acetate	2.7	0.36					
hexamethylene-di-isocyanate	0.01	0.0013					
2,6-di-tert-butyl-p-cresol	0.01	0.0013					
Hexamethylene diisocyanate, oligomers	0.000018	0.0000024	EU A.4				
dibutyltin dilaurate	0.000000058	0.0000000077	OECD 104				

: 1.021 g/cm³ [DIN EN ISO 2811-1] **Density**

: Not available. Vapor density

Particle characteristics

: Not applicable. Median particle size

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of : Under normal conditions of storage and use, hazardous reactions will not occur. hazardous reactions

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Date of issue/Date of revision : 9-12-2022 Version : 2

AkzoNobel Date of previous issue : 27-10-2022 11/20

1500-FR HARDENER

SECTION 10: Stability and reactivity

10.5 Incompatible materials : Reactive or incompatible with the following materials:

oxidizing materials

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
⊮ examethylene	LC50 Inhalation Dusts and	Rat	18500 mg/m ³	1 hours
diisocyanate, oligomers	mists			
ethyl acetate	LC50 Inhalation Gas.	Rat	1600 ppm	8 hours
	LC50 Inhalation Vapor	Mouse	45 g/m³	2 hours
	LD50 Intraperitoneal	Mouse	709 mg/kg	-
	LD50 Oral	Guinea pig	5.5 g/kg	-
	LD50 Oral	Guinea pig	5500 mg/kg	-
	LD50 Oral	Mouse	4.1 g/kg	-
	LD50 Oral	Mouse	4100 mg/kg	-
	LD50 Oral	Rabbit	4935 mg/kg	-
	LD50 Oral	Rat	5620 mg/kg	-
	LD50 Subcutaneous	Guinea pig	3 g/kg	-
n-butyl acetate	LC50 Inhalation Gas.	Rat	390 ppm	4 hours
	LC50 Inhalation Vapor	Mouse	6 g/m³	2 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Intraperitoneal	Mouse	1230 mg/kg	-
	LD50 Oral	Guinea pig	4700 mg/kg	-
	LD50 Oral	Mouse	6 g/kg	-
	LD50 Oral	Rabbit	3200 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
Reaction mass of ethylbenzene and xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours

Conclusion/Summary

: Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
rexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-
n-butyl acetate	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Reaction mass of ethylbenzene and xylene	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 mg	-
	Skin - Mild irritant	Rat	-	8 hours 60 UI	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

: Not available.

Sensitization

Conclusion/Summary: Not available.

Mutagenicity

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-202212/20AkzoNobel

1500-FR HARDENER

SECTION 11: Toxicological information

Conclusion/Summary : Not available.

Carcinogenicity

: Not available. **Conclusion/Summary**

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available. Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
rexamethylene diisocyanate, oligomers	Category 3	-	Respiratory tract irritation
ethyl acetate	Category 3	-	Narcotic effects
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
n-butyl acetate	Category 3	-	Narcotic effects
Reaction mass of ethylbenzene and xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Reaction mass of ethylbenzene and xylene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
Reaction mass of ethylbenzene and xylene	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic

skin reaction.

: Can cause central nervous system (CNS) depression. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering

redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatique dizziness/vertigo unconsciousness

Date of issue/Date of revision : 9-12-2022 Version : 2

AkzoNobel Date of previous issue : 27-10-2022 13/20

1500-FR HARDENER

SECTION 11: Toxicological information

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Product/ingredient name	Result	Species	Exposure
e thyl acetate	Acute EC50 2500000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute LC50 1600000 µg/l Fresh water	Crustaceans - Asellus aquaticus	48 hours
	Acute LC50 750000 µg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 175000 µg/l Fresh water	Daphnia - Daphnia cucullata	48 hours
	Acute LC50 154000 µg/l Fresh water	Daphnia - Daphnia cucullata	48 hours
	Acute LC50 560000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 230000 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 295000 µg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 212500 µg/l Fresh water	Fish - Heteropneustes fossilis	96 hours
	Acute LC50 484000 μg/l Fresh water	Fish - Oncorhynchus mykiss -	96 hours

Date of previous issue : 27-10-2022 14/20 AkzoNobel

1500-FR HARDENER

SECTION 12: Ecological information

		Juvenile (Fledgling, Hatchling, Weanling)	
	Acute LC50 425300 μg/l Fresh water	Fish - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
	Acute LC50 230000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 12 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 2400 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 75.6 mg/l Fresh water	Fish - Pimephales promelas - Embryo	32 days
n-butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours
	Acute LC50 100000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 185000 µg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Reaction mass of	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
ethylbenzene and xylene			

Conclusion/Summary: Not available.

12.2 Persistence and degradability

Conclusion/Summary: Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
rexamethylene diisocyanate, oligomers	5.54	367.7	low
ethyl acetate	0.68	30	low
2-methoxy-1-methylethyl acetate	1.2	-	low
n-butyl acetate	2.3	-	low
Reaction mass of ethylbenzene and xylene	3.12	8.1 to 25.9	low

12.4 Mobility in soil

Soil/water partition

: Not available.

coefficient (Koc)

Mobility

: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-202215/20

1500-FR HARDENER

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

Disposal considerations

: Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6).

Dispose of according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no

longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation
EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations

: Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers. Empty containers must be scrapped or reconditioned. Dispose of containers contaminated by the product in accordance with local or national legal provisions.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-202216/20

1500-FR HARDENER

SECTION 14: Transport information			
14.4 Packing group	II	II	II
14.5 Environmental hazards	No.	No.	No.

Additional information

ADR/RID : Special provisions 640 (C)

Tunnel code (D/E)

IMDG : Emergency schedules F-E, S-E

MDG Code Segregation group Not applicable

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in

bulk according to IMO

instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the

product label and/or technical data sheet for further information.

VOC for Ready-for-Use

Mixture

: Not available.

Industrial emissions : Not listed

(integrated pollution prevention and control) -

Air

Industrial emissions

: Not listed

(integrated pollution prevention and control) -

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Date of issue/Date of revision : 9-12-2022 Version : 2 **AkzoNobel** Date of previous issue : 27-10-2022 17/20

1500-FR HARDENER

SECTION 15: Regulatory information

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P₅c

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's

own assessment of workplace risks, as required by other health and safety

legislation. The provisions of the national health and safety at work regulations apply

to the use of this product at work.

VbF class : A l

Very dangerous flammable liquid.

Limitation of the use of

organic solvents

: Permitted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Eurasian Economic Union: Russian Federation inventory: Not determined.

15.2 Chemical Safety

Assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate

acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

Date of issue/Date of revision : 9-12-2022 Version : 2

Date of previous issue : 27-10-2022 18/20 AkzoNobel

1500-FR HARDENER

SECTION 16: Other information

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Mam. Liq. 2, H225	On basis of test data
Acute Tox. 4, H332	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
STOT SE 3, H336	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED
	EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) -
	Category 3

Date of printing : 9 December 2022

Date of issue/ Date of : 9 December 2022

revision

Date of previous issue : 27 October 2022

Version : 2 Unique ID :

Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product

AkzoNobel

Date of issue/Date of revision: 9-12-2022Version: 2Date of previous issue: 27-10-202219/20

1500-FR HARDENER

SECTION 16: Other information

or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

Brand names mentioned in this data sheet are trademarks of or are licensed to Akzo Nobel.

Date of issue/Date of revision : 9-12-2022 Version : 2

 Date of previous issue
 : 27-10-2022
 20/20