

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 - Austria

SAFETY DATA SHEET

FR6-55 HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : FR6-55 HARDENER
SDS code : 66000000D

1.2 Relevant identified uses of the substance or mixture and uses advised against

| Identified uses |
|----------------------------------------|
| Paint. Professional use Industrial use |
| Uses advised against |
| All other uses |

Product use : Waterborne coating for interior use.

1.3 Details of the supplier of the safety data sheet

MAPAERO SAS
 10, Avenue de la Rijole CS30098
 09103 PAMIERS Cedex
 France

e-mail address of person responsible for this SDS : PSRA_PAMIERS@akzonobel.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : +43 1 406 43 43

Supplier

Telephone number : +33 (0)5 34 01 34 01
 +33 (0)5 61 60 23 30

Hours of operation :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332
 Skin Irrit. 2, H315
 Eye Dam. 1, H318
 Skin Sens. 1, H317
 STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
Harmful if inhaled.
May cause respiratory irritation.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Wash hands thoroughly after handling.

Response

: IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazardous ingredients

: Hexamethylene diisocyanate, oligomers
3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type
Poly(oxy-1,2-ethanediyl), α -tridecyl- ω -hydroxy-, phosphate
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate
hexamethylene-di-isocyanate

Supplemental label elements

: Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: As from August 24 2023 adequate training is required before industrial or professional use.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

| Product/ingredient name | Identifiers | % | Classification | Specific Conc. Limits, M-factors and ATEs | Type |
|----------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------|
| Hexamethylene diisocyanate, oligomers | REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2 | ≥25 - ≤50 | Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335 | ATE [Inhalation (dusts and mists)] = 1.5 mg/l | [1] |
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type | EC: 931-312-3 CAS: 53880-05-0 | ≥15 - ≤20 | Skin Sens. 1B, H317 STOT SE 3, H335 | - | [1] |
| 2-ethoxy-1-methylethyl acetate | EC: 259-370-9 CAS: 54839-24-6 Index: 603-177-00-8 | ≥5 - ≤10 | Flam. Liq. 3, H226 STOT SE 3, H336 | - | [1] [2] |
| Poly(oxy-1,2-ethanediyl), α-tridecyl-ω-hydroxy-, phosphate | CAS: 9046-01-9 | ≥5 - ≤10 | Skin Irrit. 2, H315 Eye Dam. 1, H318 | - | [1] |
| cyclohexyldimethylamine | EC: 202-715-5 CAS: 98-94-2 | ≥1 - ≤3 | Flam. Liq. 3, H226 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1B, H314 Aquatic Chronic 2, H411 | ATE [Oral] = 100 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (dusts and mists)] = 0.5 mg/l | [1] |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | REACH #: 01-2119490408-31 EC: 223-861-6 CAS: 4098-71-9 Index: 615-008-00-5 | ≤1 | Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411 | ATE [Inhalation (dusts and mists)] = 0.04 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5% | [1] [2] |
| hexamethylene-di-isocyanate | REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1 | ≤1 | Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above. | ATE [Inhalation (dusts and mists)] = 0.5 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5% | [1] [2] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

SECTION 4: First aid measures

Contains Hexamethylene diisocyanate, oligomers, 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type, 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, hexamethylene-diisocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
phosphorus oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

SECTION 7: Handling and storage

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

2-ethoxy-1-methylethyl acetate

Regulation on Limit Values - MAC (Austria, 4/2021).

PEAK: 1200 mg/m³, 4 times per shift, 15 minutes.

PEAK: 200 ppm, 4 times per shift, 15 minutes.

TWA: 300 mg/m³ 8 hours.

TWA: 50 ppm 8 hours.

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

Regulation on Limit Values - MAC (Austria, 4/2021). Skin sensitizer. Inhalation sensitizer.

CEIL: 0.092 mg/m³, 8 times per shift, 5 minutes.

CEIL: 0.001 ppm, 8 times per shift, 5 minutes.

TWA: 0.046 mg/m³, 8 times per shift, 8 hours.

TWA: 0.005 ppm, 8 times per shift, 8 hours.

hexamethylene-di-isocyanate

Regulation on Limit Values - MAC (Austria, 4/2021). Skin sensitizer. Inhalation sensitizer.

CEIL: 0.035 mg/m³ 15 minutes.

CEIL: 0.005 ppm 15 minutes.

TWA: 0.035 mg/m³ 8 hours.

TWA: 0.005 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|----------------------------------------------------------------------------------------|------|-----------------------|------------------------|--------------------|----------|
| Hexamethylene diisocyanate, oligomers | DNEL | Long term Inhalation | 0.5 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 1 mg/m ³ | Workers | Local |
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type | DNEL | Long term Inhalation | 0.29 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 0.58 mg/m ³ | Workers | Local |
| 2-ethoxy-1-methylethyl acetate | DNEL | Long term Oral | 13.1 mg/kg bw/day | General population | Systemic |

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SECTION 8: Exposure controls/personal protection

| | | | | | |
|---------------------------------------------------------|------|-----------------------|-------------------------|--------------------|----------|
| cyclohexyldimethylamine | DNEL | Long term Dermal | 62 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 103 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 152 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 181 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 1420 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 2366 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Inhalation | 0.53 mg/m ³ | Workers | Systemic |
| | DNEL | Long term Dermal | 0.6 mg/kg bw/day | Workers | Systemic |
| | DNEL | Short term Inhalation | 8.3 mg/m ³ | Workers | Local |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | DNEL | Long term Inhalation | 8.3 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 0.045 mg/m ³ | Workers | Local |
| hexamethylene-di-isocyanate | DNEL | Long term Inhalation | 0.045 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 0.035 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 0.07 mg/m ³ | Workers | Local |

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

SECTION 8: Exposure controls/personal protection

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit** : Not available.
- Flash point** : losed cup: 63°C (145.4°F) [Pensky-Martens]
- Auto-ignition temperature** :

| Ingredient name | °C | °F | Method |
|------------------------------------------------------------|-----|-------|-----------|
| <input checked="" type="checkbox"/> yclohexyldimethylamine | 200 | 392 | DIN 51794 |
| 2-ethoxy-1-methylethyl acetate | 325 | 617 | |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | 430 | 806 | |
| hexamethylene-di-isocyanate | 454 | 849.2 | |

- Decomposition temperature** : Not available.
- pH** : ot available. [DIN EN 1262]
- Viscosity** : inematic (room temperature): 131 mm²/s [DIN EN ISO 3219]
Kinematic (40°C): 20 mm²/s [DIN EN ISO 3219]
- Solubility(ies)** :

| Media | Result |
|-----------------------------------------------|-----------------------------|
| <input checked="" type="checkbox"/> old water | Not soluble [OESO (TG 105)] |

SECTION 9: Physical and chemical properties

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

| Ingredient name | Vapor Pressure at 20°C | | | Vapor pressure at 50°C | | |
|-------------------------------------------------------------|------------------------|-----------|----------|------------------------|-----|--------|
| | mm Hg | kPa | Method | mm Hg | kPa | Method |
| <input checked="" type="checkbox"/> Cyclohexyldimethylamine | 2.38 | 0.32 | OECD 104 | | | |
| 2-ethoxy-1-methylethyl acetate | 1.52 | 0.2 | EU A.4 | | | |
| hexamethylene-di-isocyanate | 0.01 | 0.0013 | | | | |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | 0.0003 | 0.00004 | | | | |
| Hexamethylene diisocyanate, oligomers | 0.000018 | 0.0000024 | EU A.4 | | | |

Density : 0.066 g/cm³ [DIN EN ISO 2811-1]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|------------------------------------------------------------------------------------------------------|---------------------------------------------------------|---------------------------------|-------------------------|----------------------|
| <input checked="" type="checkbox"/> Hexamethylene diisocyanate, oligomers cyclohexyldimethylamine | LC50 Inhalation Dusts and mists | Rat | 18500 mg/m ³ | 1 hours |
| | LC50 Inhalation Vapor | Mouse | 1100 mg/m ³ | 2 hours |
| | LC50 Inhalation Vapor | Rat | 1889 mg/m ³ | 2 hours |
| | LD50 Dermal | Rat | 370 mg/kg | - |
| | LD50 Oral | Guinea pig | 520 mg/kg | - |
| | LD50 Oral | Mouse | 320 mg/kg | - |
| | LD50 Oral | Rabbit | 620 mg/kg | - |
| | LD50 Oral | Rat | 348 mg/kg | - |
| | 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | LC50 Inhalation Dusts and mists | Rat | 40 mg/m ³ |

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SECTION 11: Toxicological information

| | | | | |
|-----------------------------|---------------------------------|--------|-----------------------|---------|
| hexamethylene-di-isocyanate | LC50 Inhalation Dusts and mists | Rat | 123 mg/m ³ | 4 hours |
| | LD50 Oral | Rat | 4825 mg/kg | - |
| | LC50 Inhalation Dusts and mists | Rat | 124 mg/m ³ | 4 hours |
| | LC50 Inhalation Dusts and mists | Rat | 462 mg/m ³ | 4 hours |
| | LD50 Dermal | Rabbit | 570 µL/kg | - |
| | LD50 Intravenous | Mouse | 5600 µg/kg | - |
| | LD50 Oral | Mouse | 350 mg/kg | - |
| | LD50 Oral | Rat | 710 µL/kg | - |

Conclusion/Summary : Not available.

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|---------------------------------------|--------------------------|---------|-------|----------|-------------|
| Hexamethylene diisocyanate, oligomers | Eyes - Moderate irritant | Rabbit | - | 100 mg | - |
| | Skin - Moderate irritant | Rabbit | - | 500 mg | - |

Conclusion/Summary : Not available.

Sensitization

| Product/ingredient name | Route of exposure | Species | Result |
|---------------------------------------------------------|-------------------|------------|-------------|
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | skin | Guinea pig | Sensitizing |

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|----------------------------------------------------------------------------------------|------------|-------------------|------------------------------|
| Hexamethylene diisocyanate, oligomers | Category 3 | - | Respiratory tract irritation |
| 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type | Category 3 | - | Respiratory tract irritation |
| 2-ethoxy-1-methylethyl acetate | Category 3 | - | Narcotic effects |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | Category 3 | - | Respiratory tract irritation |
| hexamethylene-di-isocyanate | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

SECTION 11: Toxicological information

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : Harmful if inhaled. May cause respiratory irritation.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness
Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
Ingestion : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|---------------------------------------------------------|--------------------|-------|-----------|
| Hexamethylene diisocyanate, oligomers | 5.54 | 367.7 | low |
| 2-ethoxy-1-methylethyl acetate | 0.76 | - | low |
| cyclohexyldimethylamine | 2.01 | 35.66 | low |
| 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate | 0.99 | - | low |
| hexamethylene-di-isocyanate | 0.02 | 57.63 | low |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

SECTION 13: Disposal considerations

- Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.
- Disposal considerations** : Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6).
Dispose of according to all federal, state and local applicable regulations.
If this product is mixed with other wastes, the original waste product code may no longer apply and the appropriate code should be assigned.
For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

| Waste code | Waste designation |
|---------------|-----------------------------------------------------------------------------------|
| EWC 08 01 11* | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

- Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- Disposal considerations** : Using information provided in this safety data sheet, advice should be obtained from the relevant waste authority on the classification of empty containers.
Empty containers must be scrapped or reconditioned.
Dispose of containers contaminated by the product in accordance with local or national legal provisions.
- Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | IMDG | IATA |
|---------------------------------|----------------|----------------|----------------|
| 14.1 UN number or ID number | Not regulated. | Not regulated. | Not regulated. |
| 14.2 UN proper shipping name | - | - | - |
| 14.3 Transport hazard class(es) | - | - | - |
| 14.4 Packing group | - | - | - |
| 14.5 Environmental hazards | No. | No. | No. |

Additional information

IMDG : **IMDG Code Segregation group** Not applicable

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : As from August 24 2023 adequate training is required before industrial or professional use.

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the product label and/or technical data sheet for further information.

VOC for Ready-for-Use Mixture : Not available.

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

VbF class : A III

Limitation of the use of organic solvents : Permitted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

SECTION 15: Regulatory information

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Eurasian Economic Union : ■ Russian Federation inventory: Not determined.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

■ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
 CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = CLP-specific Hazard statement
 N/A = Not available
 PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 SGG = Segregation Group
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

| Classification | Justification |
|--------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
| ■ Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 | Calculation method Calculation method Calculation method Calculation method Calculation method |

Full text of abbreviated H statements

| | |
|------|----------------------------------------------------------------------------|
| H226 | Flammable liquid and vapor. |
| H301 | Toxic if swallowed. |
| H311 | Toxic in contact with skin. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H318 | Causes serious eye damage. |
| H319 | Causes serious eye irritation. |
| H330 | Fatal if inhaled. |
| H331 | Toxic if inhaled. |
| H332 | Harmful if inhaled. |
| H334 | May cause allergy or asthma symptoms or breathing difficulties if inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H411 | Toxic to aquatic life with long lasting effects. |

Full text of classifications [CLP/GHS]

SECTION 16: Other information

| | |
|-------------------|---------------------------------------------------------------|
| Acute Tox. 1 | ACUTE TOXICITY - Category 1 |
| Acute Tox. 3 | ACUTE TOXICITY - Category 3 |
| Acute Tox. 4 | ACUTE TOXICITY - Category 4 |
| Aquatic Chronic 2 | AQUATIC HAZARD (LONG-TERM) - Category 2 |
| Eye Dam. 1 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 |
| Eye Irrit. 2 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 |
| Flam. Liq. 3 | FLAMMABLE LIQUIDS - Category 3 |
| Resp. Sens. 1 | RESPIRATORY SENSITIZATION - Category 1 |
| Skin Corr. 1B | SKIN CORROSION/IRRITATION - Category 1B |
| Skin Irrit. 2 | SKIN CORROSION/IRRITATION - Category 2 |
| Skin Sens. 1 | SKIN SENSITIZATION - Category 1 |
| Skin Sens. 1B | SKIN SENSITIZATION - Category 1B |
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 |

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Notice to reader

FOR PROFESSIONAL USE ONLY

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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