

SAFETY DATA SHEET

FR6-55 HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : FR6-55 HARDENER

SDS code : 66000000D

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Paint. Professional use Industrial use

Uses advised against

All other uses

Product use : Waterborne coating for interior use.

1.3 Details of the supplier of the safety data sheet

MAPAERO SAS 10, Avenue de la Rijole CS30098 09103 PAMIERS Cedex

France

e-mail address of person responsible for this SDS

: PSRA_PAMIERS@akzonobel.com

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : +385 1 23 48 342

Supplier

Telephone number : +33 (0)5 34 01 34 01 +33 (0)5 61 60 23 30

Hours of operation :

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms





Signal word : Danger

Hazard statements: Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage.

Harmful if inhaled.

May cause respiratory irritation.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Avoid breathing vapor. Wash

hands thoroughly after handling.

Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off

contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazardous ingredients : **⊬**examethylene diisocyanate, oligomers

3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer,

isocyanurate type

Poly(oxy-1,2-ethanediyl), α -tridecyl- ω -hydroxy-, phosphate 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

hexamethylene-di-isocyanate

Supplemental label

elements

: Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : As from August 24 2023 adequate training is required before industrial or professional use.

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: None known.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Pexamethylene diisocyanate, oligomers	REACH #: 01-2119485796-17 EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
3-Isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type	EC: 931-312-3 CAS: 53880-05-0	≥15 - ≤20	Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
2-ethoxy-1-methylethyl acetate	EC: 259-370-9 CAS: 54839-24-6 Index: 603-177-00-8	≥5 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1]
Poly(oxy-1,2-ethanediyl), α-tridecyl-ω-hydroxy-, phosphate	CAS: 9046-01-9	≥5 - ≤10	Skin Irrit. 2, H315 Eye Dam. 1, H318	-	[1]
cyclohexyldimethylamine	EC: 202-715-5 CAS: 98-94-2	≥1 - ≤3	Flam. Liq. 3, H226 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1B, H314 Aquatic Chronic 2, H411	ATE [Oral] = 100 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (dusts and mists)] = 0.5 mg/l	[1]
3-isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate	REACH #: 01-2119490408-31 EC: 223-861-6 CAS: 4098-71-9 Index: 615-008-00-5	≤1	Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411	ATE [Inhalation (dusts and mists)] = 0.04 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1] [2]
hexamethylene-di- isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	≤1	Acute Tox. 3, H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for	ATE [Inhalation (dusts and mists)] = 0.5 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1] [2]
			the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

<u>Type</u>

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SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire. symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Set medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatique, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in nonallergic contact dermatitis and absorption through the skin. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Repeated exposure may lead to permanent respiratory disability. Repeated or prolonged contact with irritants may cause dermatitis.

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SECTION 4: First aid measures

Contains Hexamethylene diisocyanate, oligomers, 3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanate type, 3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate, hexamethylene-diisocyanate. May produce an allergic reaction.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion

products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides phosphorus oxides

5.3 Advice for firefighters

Special protective actions

for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for

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chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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SECTION 7: Handling and storage

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
dexamethylene diisocyanate, oligomers	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). [isocyanates, all except methyl isocyanate] STELV: 0.07 mg/m³, (as NCO) 15 minutes. ELV: 0.02 mg/m³, (as NCO) 8 hours.
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	Ministry of Economy, Labour and Entrepreneurship ELV/ STELV (Croatia, 1/2021). [isocyanates, all except methyl isocyanate] STELV: 0.07 mg/m³, (as NCO) 15 minutes. ELV: 0.02 mg/m³, (as NCO) 8 hours.
hexamethylene-di-isocyanate	Ministry of Economy, Labour and Entrepreneurship ELV/STELV (Croatia, 1/2021). [isocyanates, all except methyl isocyanate] STELV: 0.07 mg/m³, (as NCO) 15 minutes. ELV: 0.02 mg/m³, (as NCO) 8 hours.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Fexamethylene diisocyanate, oligomers	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Local
- ingo into ingo	DNEL	Short term Inhalation	1 mg/m³	Workers	Local
3-Isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type	DNEL	Long term Inhalation	0.29 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	0.58 mg/m ³	Workers	Local
2-ethoxy-1-methylethyl acetate	DNEL	Long term Oral	13.1 mg/ kg bw/day	General population	Systemic

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SECTION 8: Exposure controls/personal protection

	DNEL	Long term Dermal	62 mg/kg	General	Systemic
			bw/day	population	
	DNEL	Long term Dermal	103 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	152 mg/m³	Workers	Systemic
	DNEL	Long term Inhalation	181 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	1420 mg/ m³	General population	Systemic
	DNEL	Short term Inhalation	2366 mg/ m ³	Workers	Systemic
cyclohexyldimethylamine	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	8.3 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	8.3 mg/m³	Workers	Local
3-isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate	DNEL	Short term Inhalation	0.045 mg/ m³	Workers	Local
s,c,c azy.cyc.onoxyr loodyanate	DNEL	Long term Inhalation	0.045 mg/ m ³	Workers	Local
hexamethylene-di-isocyanate	DNEL	Long term Inhalation	0.035 mg/ m ³	Workers	Local
	DNEL	Short term Inhalation	0.07 mg/m³	Workers	Local

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

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SECTION 8: Exposure controls/personal protection

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of

use, as included in the user's risk assessment.

Body protection : Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist

before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important

aspects of use.

Environmental exposure

controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.
Color : Colorless.
Odor : Characteristic.
Odor threshold : Not available.
Melting point/freezing point : Not available.
Initial boiling point and : Not available.

boiling range

Flammability : Not available.

Lower and upper explosion : Not available.

limit

Flash point : Closed cup: 63°C (145.4°F) [Pensky-Martens]

Auto-ignition temperature :

Ingredient name	°C	°F	Method
clohexyldimethylamine	200	392	DIN 51794
2-ethoxy-1-methylethyl acetate	325	617	
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	430	806	
hexamethylene-di-isocyanate	454	849.2	

Decomposition temperature: Not available.

pH : Not available. [DIN EN 1262]

Viscosity : Knematic (room temperature): 131 mm²/s [DIN EN ISO 3219]

Kinematic (40°C): 20 mm²/s [DIN EN ISO 3219]

Solubility(ies) :

Media	Result
<mark>c</mark> old water	Not soluble [OESO (TG 105)]

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SECTION 9: Physical and chemical properties

Partition coefficient: n-octanol/ : Not applicable.

water

Vapor pressure :

	Va	Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
clohexyldimethylamine	2.38	0.32	OECD 104				
2-ethoxy-1-methylethyl acetate	1.52	0.2	EU A.4				
hexamethylene-di-isocyanate	0.01	0.0013					
3-isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate	0.0003	0.00004					
Hexamethylene diisocyanate, oligomers	0.000018	0.0000024	EU A.4				

Density : **1**.066 g/cm³ [DIN EN ISO 2811-1]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
⊮ examethylene	LC50 Inhalation Dusts and	Rat	18500 mg/m ³	1 hours
diisocyanate, oligomers	mists			
cyclohexyldimethylamine	LC50 Inhalation Vapor	Mouse	1100 mg/m ³	2 hours
	LC50 Inhalation Vapor	Rat	1889 mg/m³	2 hours
	LD50 Dermal	Rat	370 mg/kg	-
	LD50 Oral	Guinea pig	520 mg/kg	-
	LD50 Oral	Mouse	320 mg/kg	-
	LD50 Oral	Rabbit	620 mg/kg	-
	LD50 Oral	Rat	348 mg/kg	-
3-isocyanatomethyl-	LC50 Inhalation Dusts and	Rat	40 mg/m³	4 hours
3,5,5-trimethylcyclohexyl isocyanate	mists			

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	LC50 Inhalation Dusts and mists	Rat	123 mg/m³	4 hours
	LD50 Oral	Rat	4825 mg/kg	-
hexamethylene-di- isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours
	LC50 Inhalation Dusts and mists	Rat	462 mg/m³	4 hours
	LD50 Dermal	Rabbit	570 uL/kg	-
	LD50 Intravenous	Mouse	5600 µg/kg	-
	LD50 Oral	Mouse	350 mg/kg	-
	LD50 Oral	Rat	710 uL/kg	-

Conclusion/Summary

: Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Hexamethylene diisocyanate, oligomers	Eyes - Moderate irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	500 mg	-

Conclusion/Summary

: Not available.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
3-isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate	skin	Guinea pig	Sensitizing

Conclusion/Summary

: Not available.

Mutagenicity

Conclusion/Summary

: Not available.

Carcinogenicity

Conclusion/Summary

: Not available.

Reproductive toxicity

Conclusion/Summary

: Not available.

Teratogenicity

Conclusion/Summary :

: Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers	Category 3	-	Respiratory tract irritation
3-Isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate homopolymer, isocyanurate type	Category 3	-	Respiratory tract irritation
2-ethoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

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SECTION 11: Toxicological information

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation: Harmful if inhaled. May cause respiratory irritation.

Skin contact: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

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SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

Conclusion/Summary: Not available.

12.2 Persistence and degradability

Conclusion/Summary: Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
	5.54	367.7	low
2-ethoxy-1-methylethyl acetate	0.76	-	low
cyclohexyldimethylamine	2.01	35.66	low
3-isocyanatomethyl- 3,5,5-trimethylcyclohexyl isocyanate	0.99	-	low
hexamethylene-di-isocyanate	0.02	57.63	low

12.4 Mobility in soil

Soil/water partition

: Not available.

coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

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SECTION 13: Disposal considerations

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

Disposal considerations

: Do not allow to enter drains or watercourses. Residues in empty containers should be neutralized with a decontaminant (see section 6).

Dispose of according to all federal, state and local applicable regulations.

If this product is mixed with other wastes, the original waste product code may no

longer apply and the appropriate code should be assigned. For further information, contact your local waste authority.

European waste catalogue (EWC)

The European Waste Catalogue classification of this product, when disposed of as waste, is:

Waste code	Waste designation	
EWC 08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Disposal considerations

: Using information provided in this safety data sheet, advice should be obtained from

the relevant waste authority on the classification of empty containers.

Empty containers must be scrapped or reconditioned.

Dispose of containers contaminated by the product in accordance with local or

national legal provisions.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-
14.3 Transport hazard class(es)	-	-	-
14.4 Packing group	-	-	-
14.5 Environmental hazards	No.	No.	No.

Additional information

IMDG

: MDG Code Segregation group Not applicable

14.6 Special precautions for user

: **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

: Not applicable.

instruments

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture. placing on the market and use of certain dangerous substances, mixtures and articles

: As from August 24 2023 adequate training is required before industrial or professional use.

Other EU regulations

VOC : The provisions of Directive 2004/42/EC on VOC apply to this product. Refer to the

product label and/or technical data sheet for further information.

VOC for Ready-for-Use

Mixture

: Not available.

Industrial emissions (integrated pollution

prevention and control) -

Air

Industrial emissions (integrated pollution prevention and control) - : Not listed

: Not listed

Water

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Industrial use : The information contained in this safety data sheet does not constitute the user's

own assessment of workplace risks, as required by other health and safety

legislation. The provisions of the national health and safety at work regulations apply

to the use of this product at work.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

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SECTION 15: Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Eurasian Economic Union: Russian Federation inventory: Not determined.

15.2 Chemical Safety

Assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

: ATE = Acute Toxicity Estimate

acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapor.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if
	inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
1	

Full text of classifications [CLP/GHS]

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SECTION 16: Other information

Acute Tox. 1

Acute Tox. 3

Acute Tox. 4

ACUTE TOXICITY - Category 1

ACUTE TOXICITY - Category 3

ACUTE TOXICITY - Category 4

Aquatic Chronic 2 AQUATIC HAZARD (LONG-TERM) - Category 2

Eye Dam. 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3

Resp. Sens. 1

Skin Corr. 1B

Skin Irrit. 2

RESPIRATORY SENSITIZATION - Category 1

SKIN CORROSION/IRRITATION - Category 1B

SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1
Skin Sens. 1B
STOT SE 3
SKIN SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1B
SPECIFIC TARGET ORGAN TOXICI

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) -

Category 3

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Notice to reader

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IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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